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PHENOXYALUMINIUM COMPOUNDS

VII *. REACTIONS OF ORGANOALUMINIUM COMPOUNDS WITH HINDERED PHENOLS

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Summary

Reactions of Me₃Al, i-Bu₃Al, Me₂AlCl and Me₂AlC=CMe with 2,6-di-t-butyl-4methylphenol have been studied at different molar ratios of the reactants.

It is found that in the reaction with the phenol, trimethylaluminium forms monomeric methylaluminium diphenoxide; triisobutylaluminium gives both monomeric mono- and di-phenoxyaluminium (depending on molar ratios of the reactants) and dimethylchloroaluminium forms dimeric methylphenoxyaluminium chloride.

It is found that methylpropynylaluminium phenoxide is unstable and disproportionates in hydrocarbon solutions.

The mechanisms of some of these reactions are suggested.

Introduction

Simple alcohols or phenols when mixed with organoaluminium compounds form strongly associated aluminium alkoxides or phenoxides. The formation of mono-, di- or tri-alkoxides or phenoxides depends upon the molar ratio of the reactants. Mono-alkoxides or -phenoxides neither disproportionate upon heating nor when stored in hydrocarbon solutions [1]. It was stated however that dimeth ylaluminium methoxide disproportionates in the presence of a base [2]. We reported previously [3] the formation of monomeric phenoxyaluminium compounds. More detailed results concerning these reactions and the reactions of

^{*} For part VI see ref. 5.

(DBMP *)H with $(Me_2AlCl)_2$ and $(Me_2AlC \equiv CMe)_2$ are the subject of this work.

Results and discussion

I. Reactions of trialkylaluminium with (DBMP)H

It was reported previously [3] that trimethylaluminium reacts with (DBMP)H to form MeAl(DBMP)₂ independent of the molar ratio of reactants. The ¹H NMR spectrum of the toluene reaction mixture at 1 : 1 ** molar ratio of Me₃Al to (DBMP)H shows in the region of Me—Al protons a singlet at $\tau = 10.62$ ppm, which at -78° C splits into three peaks at $\tau = 9.75$, 10.02 and 10.37 ppm. The peaks at 9.75 and 10.37 correspond closely to those of the Me₃Al dimer. Indeed after evaporation of the solvent Me₃Al was found in the distillate. In the PMR spectrum of the toluene solution of the white residue (or the product of its crystallization from cyclohexane) the peaks at τ 7.50, 8.19 and 10.02 ppm (intensity ratio 2/12/1) (Table 1) were found. The same spectral phenomena were observed for the product of the reaction when Me₃Al/(DBMP)H 1/2. This fact, together with elementary analysis and molecular weight determination, proved that the compound obtained is MeAl(DBMP)₂ monomer.

Reaction of i-Bu₃Al with (DBMF)H in molar ratio 1/1 forms the liquid monomer i-Bu₂Al(DBMP) (Table 2) which undergoes disproportionation when heated to 110° C under a vacuum of 10^{-4} Torr. i-Bu₃Al formed during this process distills off and the white residue, which dissolves in toluene, is identical with that of the product of the reaction of i-Bu₃Al: (DBMP)H 1 : 2 (Table 1). This indicates that the product of disproportionation is i-BuAl(DBMP)₂. The compound forms monomeric species of inolecular weight 541 (Table 2) as was shown by a cryoscopic determination.

On the basis of the above results it can be suggested that the reaction of (DBMP)H with Me₃Al proceeds similarly for i-Bu₃Al, via dialkylaluminium phenoxide which under the reaction conditions disproportionates with formation of diphenoxide (Scheme 1). It can be suggested that the driving force of the disproportionation is the enthalpy of trimethylaluminium dimerization (in contrast to triisobutylaluminium which exists predominantly as a monomer).

II. Reaction of Me₂AlCl with (DBMP)H

The reaction of Me_2AlCl with (DBMP)H proceeds with evolution of not more than 1 mole of methane per mole of Me_2AlCl with or without an excess of the phenol. The crystalline white solid was obtained and identified as a Me(DBMP)-AlCl by means of PMR spectra (Table 1) and elemental analysis (Table 3). Its molecular weight corresponds closely to a dimeric species (Table 2).

These facts lead us to propose that the reaction between Me_2AlCl dimer and (DBMP)H proceeds via unsplit or partially split dimer according to Scheme 2.

III. Reaction of $Me_2AlC \equiv CMe$ with (DBMP)H

The reactions of $Me_2AlC \equiv CMe$ with (DBMP)H were performed at molar ratios 1/1, 1/2 and 1/5. Independent of an excess of (DBMP)H not more than two

^{*} DBMP = 2,6-di-t-butyl-4-methylphenoxy.

^{**} All molar ratios are given relative to organoaluminium compounds in monomeric form.

TABLE 1

CHEMICAL SHIFTS OF PROTONS IN PMR SPECTRA OF TOLUENE SOLUTION OF 2,6-di-t-BUTYL-4-METHYLPHENOXYALUMINIUM COMPOUNDS

Compound	au (ppm) (intens	ity)		
	CH3-CAR	(CH ₃) ₃ -~	(CH ₃) ₂ CH	CH _x Al
MeAl(DBMP) ₂	7.50 s (2)	8.19 s (12)	_	10.02 s (1)
i-Bu ₂ Al(DBMP)	7.32 s (3)	8.20 s (18)	8.67 d (12)	9.49 d (4)
i-BuAl(DBMP)2	7.58 s (3)	8.20 s (18)	8.96 d (3)	9.25 d (1)
Me(DBMP)AlCl	7.59 s (1)	8.30 s (6)		9.88 s (1)

TABLE 2

MOLECULAR WEIGHTS OF 2,6-di-t-BUTYL-4-METHYLPHENOXYALUMINIUM COMPOUNDS DETER MINED CRYOSCOPICALLY IN BENZENE

Compound	Molecular weight	Degree of association		
	Calculated for monomer	Found		
MeAl(DBMP)2	480	494	1.0	
i-Bu ₂ Al(DBMP)	360	395	1.1	
i-BuAl(DBMP)2	522	541	1.0	
Me(DBMP)AICI	297.5	600	2.0	

SCHEME 1



ELEMENTAL ANA	LYSIS DATA				
Compound	Al(%)		Cl(%)		
	Calcd.	Found	Caled.	Found	
MeAl(DBMP)2	5.63	5.4			
i-Bu ₂ Al(DBMP)	7.50	7.6	_	_	
i-BuAl(DBMP)2	5.31	5.2	_		
Me(DBMP)AlCl	10.92	10.6	11.97	12.2	

TABLE 3

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ET.	.E.M	IEN	ГАТ	. A1	NAI	LYSI	SD	AΊ

moles of gaseous products were evolved, similar to the analogous reaction with trialkylaluminiums. Whereas at the beginning of the addition of phenol a great excess of methane was observed, at the end of the reaction nearly equimolar amounts of methane and methylacetylene were found in gaseous products (Table 4).

In the region of Me—Al protons of the PMR spectrum of the reaction mixture, at molar ratio of $Me_2AlC \equiv CMe : (DBMP)H$ lower than 1/2, four signals are always observed. This fact suggests the formation of a mixture of methylaluminium pro-

SCHEME 2



TABLE 4

MOLAR RATIOS OF METHANE TO METHYLACETYLENE ELIMINATED IN THE REACTION
Me ₂ AlC≡CMe WITH (DBMP)H WITH VARIATION OF THE AMOUNT OF PHENOL PER MOL OF
Me₂AlC≡CMe

(DBMP)H (mol)	0.25	0.5	1	1.5	2
Molar ratio MeH/MeC≡CH	5	3	2.8	1.6	0.6

ducts. The PMR spectrum of the Me₂AlC=CMe : (DBMP)H 1/2 has signals at τ 10.02 ppm, 8.34 ppm. 8.19 ppm and 7.50 ppm. The spectrum (Fig. 1) is nearly identical with the spectrum of MeAl(DBMP)₂ (Table 1). Moreover, during hydrolysis of the crystals obtained in the reaction of Me₂AlC=CMe with (DBMP)H at molar ratio 1/2 nearly 10 molar % of MeC=CH was evolved. This suggests that for molar ratio Me₂AlC=CMe/(DBMP)H 1/2, MeAl(DBMP)₂ is formed contaminated with a small amount of MeC=CAl (DBMP)₂.

The rather complex PMR spectrum of reaction products for molar ratio $Me_2AlC \equiv CMe: (DBMP)H1:1$ (Fig. 2a) indicates the presence of several compounds in the mixture. The following experiments were carried out to find the components of the mixture:

(1). The positions of the signals τ 7.50 and 10.02 ppm correspond closely to those of MeAl(DBMP)₂. The addition of pure MeAl(DBMP)₂ to the mixture of the products causes the apparent increase in the intensities of these two peaks. This confirms the presence of MeAl(DBMP)₂ in the mixture.

(2). After evaporation of solvent, Me₂AlC=CMe was found in the distillate. In the PMR spectrum a simultaneous decrease in the intensity of the signal at τ



Fig. 1. ¹H NMR spectrum of the reaction product of molar ratio Me₂AlC=CMe/(DBMP)H 1/2 (benzene solution).



Fig. 2. ¹H NMR spectra of reaction products (benzene solutions) (a) $Me_2AlC=CMe$ (DBMP)H (molar ratio 1/1), (b) $MeAl(DBMP)_2Me_2AlC=CMe$ (molar ratio 1/2), (c) Me(DBMP)AlCl with MeC=CNa after filtration of NaCl and an excess of unreacted MeC=CNa.

7 (ppm)

9.73 (until it disappears) and 7.44 ppm, together with an increase in intensity of the signals at τ 10.02 and 7.50 ppm are observed. This latter observation indicates an increase in the amount of MeAl(DBMP)₂ in the system upon distillation of Me₂AlC=CMe. The above results proves that Me₂AlC=CMe exists in the reaction mixture perhaps as a mixed dimer with other aluminium compounds e.g. Me₂AlC=CMe \cdot Me(DBMP)AlC=CMe.

(3). The addition of Me₂AlC=CMe to pure MeAl(DBMP)₂, or to the mixture obtained from the 1 : 1 reaction of the former with (DBMP)H, causes an exchange of the groups bound to aluminium. From Fig. 2b one can see the appearance of new signals in the region of CH₃—Al protons similar to the products of the reac-

tion Me₂AlC=CMe/(DBMP)H 1/1. Moreover, the peak at τ 7.50 ppm of pure MeAl(DBMP)₂ decreases in intensity as the new one at τ 7.46 ppm appears. The latter peak is always observed in the spectrum for the 1/1 molar ratio of Me₂AlC=CMe : (DBMP)H and it must be due to a compound where the ratio of phenoxy groups to aluminium is less than 2.

(4). We did not succeed in obtaining the expected Me(MeC=C)Al(DBMP) from the reaction of Me₂Al(C=CMe) with (DBMP)H and therefore attempted the reaction of Me(DBMP)AlCl with MeC=CNa. After filtration of NaCl and an excess of NaC=CMe, the PMR spectrum of the filtrate (which was chlorine free) gave nearly the same set of the signals (Fig. 2c) as those in the spectrum of 1 : 1 Me₂AlC=CMe: (DBMP)H reaction products. This method is known for the preparation of alkynyl aluminium compounds. Thus, one can suggest that Me(MeC= C)Al(DBMP) when formed, equilibrates. The presence of MeAl(DBMP)₂ was also confirmed in the reaction mixture.

Experimental

The reactions of Me_3Al , i- Bu_3Al and Me_2AlCl with an equimolar amount of (DBMP)H were carried out in benzene or cyclopentane at room temperature. After evaporation of solvent the solid residue was crystallized from cyclohexane. Liquid i- $Bu_2Al(DBMP)$ was not purified.

The analytical data for aluminium and chlorine of the compounds are given in the Table 3.

The reactions of $Me_2AlC \equiv CMe$ with (DBMP)H were carried out in toluene, benzene or cyclopentane. The reaction begins at $-40^{\circ}C$. Gaseous samples were collected immediately from above the reaction mixture and their composition during the course of the reaction was established chromatographically (Table 4). The reactor was separated from the gas burette by an oil seal and it can be reasonably assumed that the thus collected samples did not give the average gas composition of the whole reaction. $Me_2AlC \equiv CMe$ was prepared according to Wilke and Müller [4]. NMR spectra were measured on a JEOL 100 MHz spectrometer using approximately 10% solutions in benzene, toluene or cyclopentane. Molecular weights were determined cryoscopically in benzene using a standard freezing point depression apparatus modified so as to enable the measurements to be made in an nitrogen atmosphere.

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